

Work Order ID 59696



Page 1

Wednesday, June 09, 2010 2:30:54 PM

Item ID: D4019-9

Accept



Setup

Start



Revision ID:

Item Name: Mounting Bracket

Stop



Start Date: 6/9/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 6/17/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: xx

Date: 10-6-9

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D4019	A-PRELIM

100



FLOW WATER JET

Waterjet

FLOW CNC Waterjet
6061 .125

Memo

1-Cut as per Dwg D4019
Dwg Rev: A
Prog Rev: A
2-Deburr if necessary

0.00

P/N No longer
vald

10-6-18

SAF 10-07-12

SCRAP

110



QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Quality Control

Memo

0.00

10-6-18

120



QC8- Inspect parts - second check

0.00

QC

Quality Control

Memo

0.00

SCRAP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID:	D4019-9	Accept		Setup	Start				
Revision ID:									
Item Name:	Mounting Bracket				Stop				
Start Date:	6/9/2010	Start Qty: 2.00		Cust Item ID:					
Required Date:	6/17/2010	Req'd Qty: 2.00		Customer:					
Reference:									
Approvals:	Process Plan: _____	Date: _____	Tooling: _____	Date: _____	Run	Start			
	QC: _____	Date: _____	SPC (Y/N): _____	Date: _____		Stop			
Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	NC BRAKE	0.00							
Brake NC	Memo Form as per Dwg D2581 using CNC Brake	0.00							
140 	QC5- Inspect part completeness to step on W/O	0.00							
QC Quality Control	Memo	0.00							
150 	Identify as per dwg & Stock Location: _____	0.00							
Packaging	Memo	0.00							
Packaging									

SCRAP

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Start Date:	6/9/2010	Start Qty:	2.00		Cust Item ID:				
Required Date:	6/17/2010	Req'd Qty:	2.00		Customer:				
Reference:									
Approvals:	Process Plan:	Date:	Tooling:	Date:		Run	Start		
	QC:	Date:	SPC (Y/N):	Date:			Stop		
Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00							

SCRAP

06/09-212
6

W/O:		WORK ORDER CHANGES					
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Picklist Print

Wednesday, June 09, 2010 2:30:58 PM

Page 1

Work Order ID: 59696



Parent Item: D4019-9



Parent Item Name: Mounting Bracket

Comments: IPP RevA: new issue DD 09.12.07 verified by:EC

Start Date: 6/9/2010

Start Qty: 2.00

Required Date: 6/17/2010

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.125 		Purchased	No			100	sf	168.9500	0.01873	0.039432		B10-6-18	

6061-T6 .125 Sheet

Location	Loc Qty	Loc Code
MAT21	168.95	
112476	8.7	
113424	0.25	
113608	96	
114352	64	

114352

(4)

SCRAP

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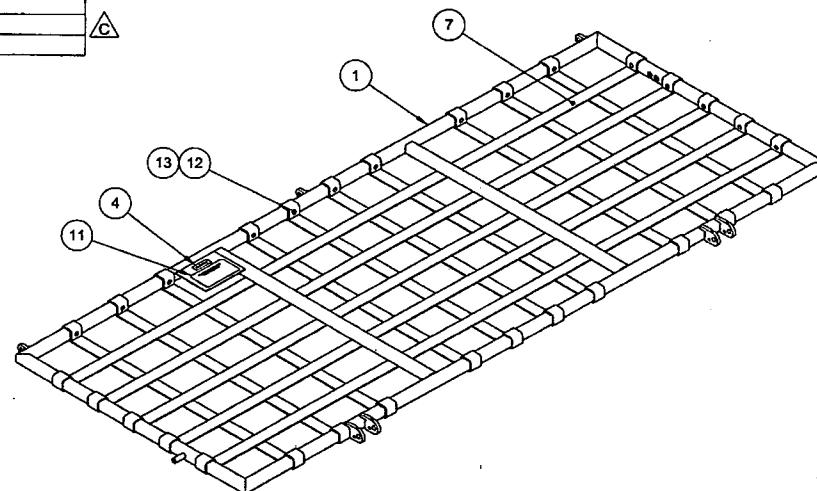
SHOP COPY
RETURN TO 2

ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 39494

2810-6-09

ITEM	QTY -041	QTY -101	P/N	DESCRIPTION
	X		D4019-041	LIGHT LID SHORT BASKET ASSY
1	1	X	D4019-101	BASKET LID WELDMENT
2	2		D4019-1	RIB
3	2		D4019-3	RIB
4	1		D2728-1	DART LOGO LABEL
5	4		D2957	MOUNTING PLATE
6	3		D4016-5	HINGE HALF
7	1		D4029-043	WEBBING (SHORT BASKET)
8	1		D4035-045	LID RIB ASSY, FWD
9	1		D4035-047	LID RIB ASSY, AFT
10	1		D4056-1	LABEL PLATE, 350 LIGHT BASKET
11	1		D4086-243	PLACARD, MAX LOAD
12	30		MS20600AD4W3	BLIND RIVET
13	30		NAS1149DN416J	WASHER



D4019-041 LIGHT LID SHORT BASKET ASSY

RELEASED
2010-04-14
WM

NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: NONE
 7) WEIGHT: 4.83 lbs

SCRAP

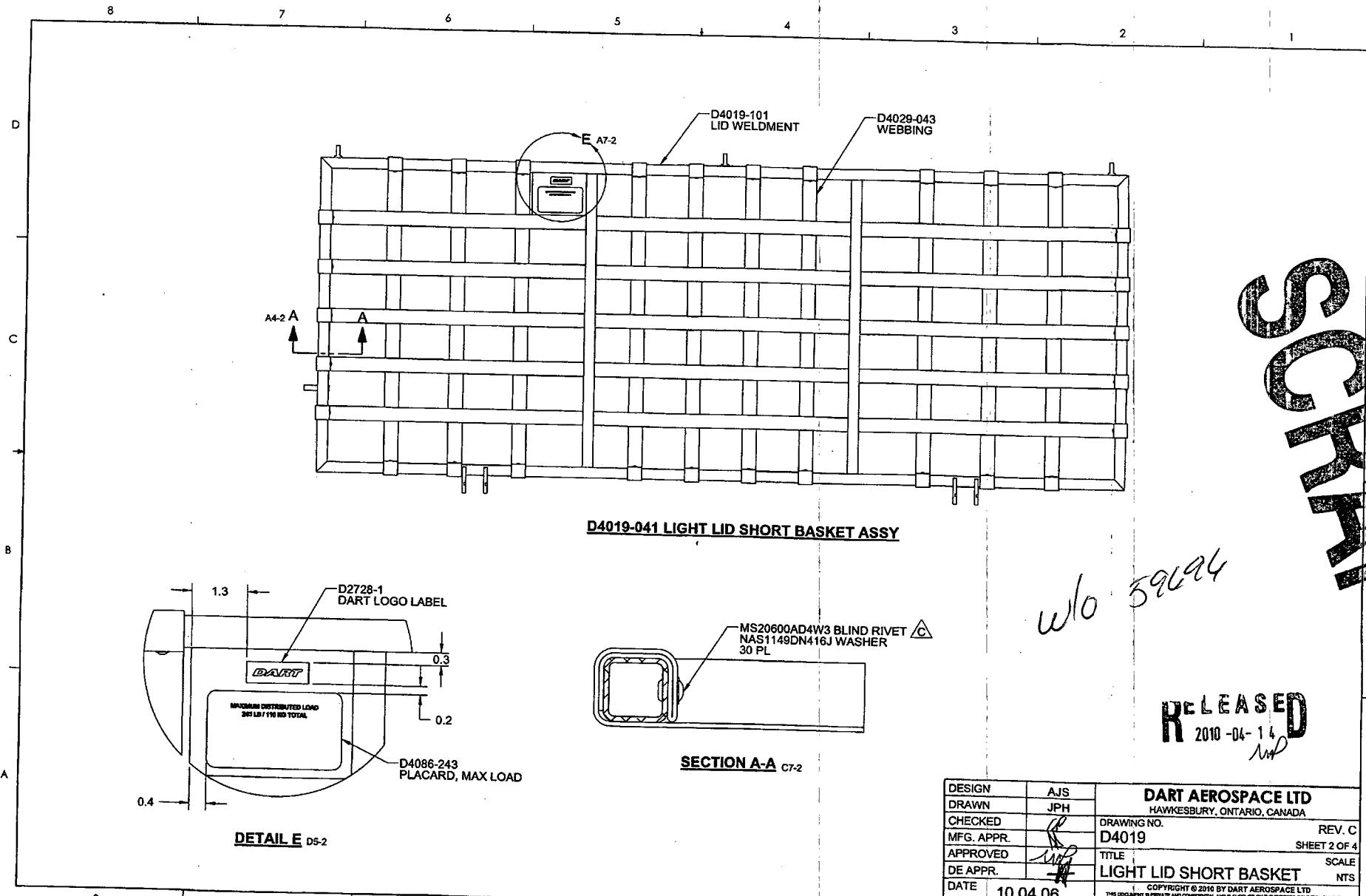
C	MS20600AD4W3 WAS MS20600AD4WS: BOM & (B3-2)	JPH	10.04.06
B	BOM: INSERTED QTY 1 D2728-1 AS ITEM 4 & QTY 1 D4086-2 AS ITEM 11 AS ITEM 11. ITEMS RENUMBERED AS REQD. DETAIL E ADDED (A7-2) & (D2-2). SECTION B-B REV'D (D6-3). DIM ADDED (B4-3); WELD SYMBOL REVISED (D3-3)	JPH	10.03.25
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JPH	DRAWING NO.	REV. C
MFG. APPR.	JPH	D4019	SHEET 1 OF 4
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	LIGHT LID SHORT BASKET	NTS
DATE	10.04.06	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS PROVIDED ON THE CONDITION THAT IT'S NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

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RELEASED
2010-04-14
MP

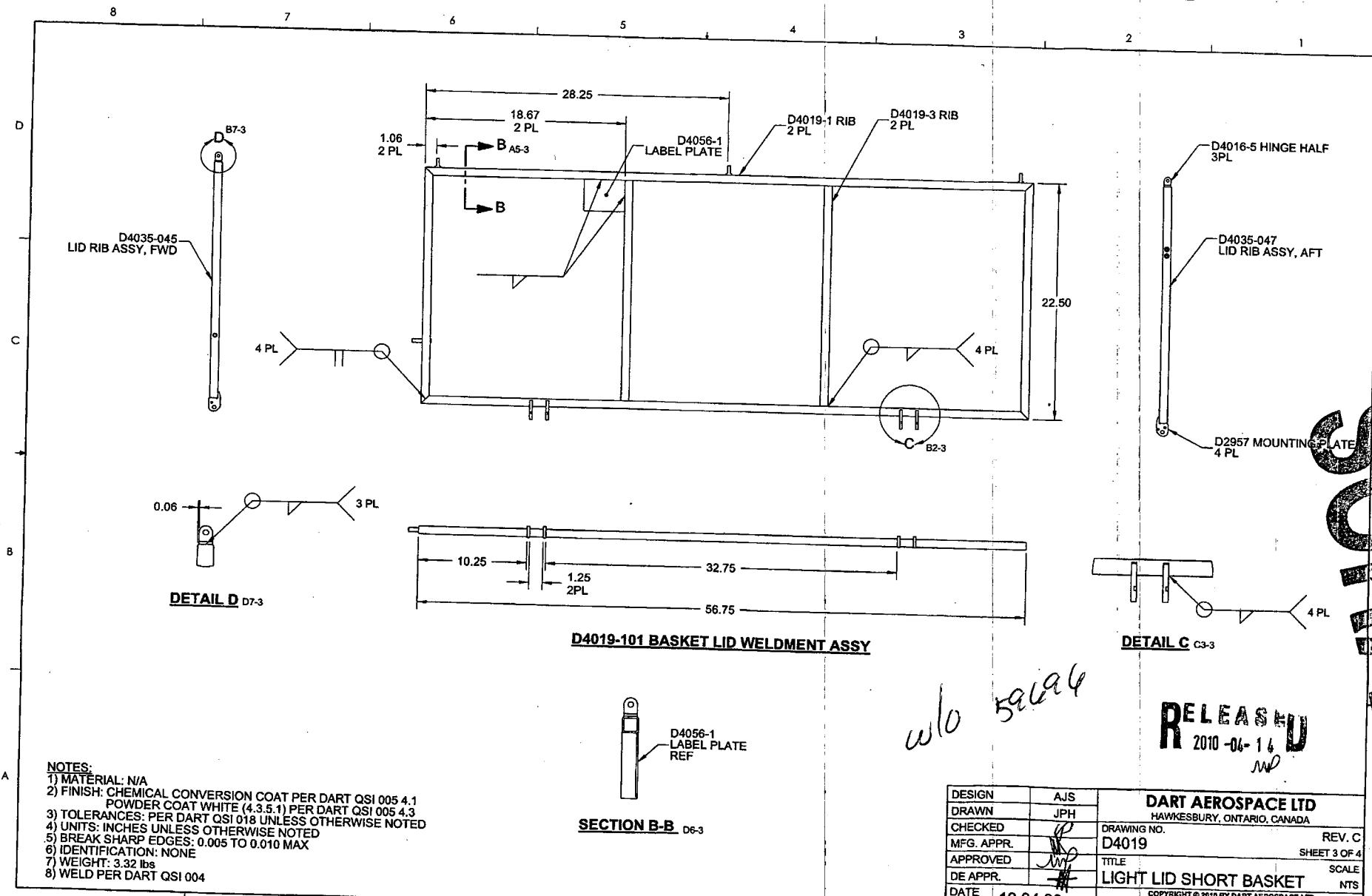
w/o 3994

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DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	
MFG. APPR.	<i>[Signature]</i>	REV. C	
APPROVED	<i>[Signature]</i>	D4019	
DE APPR.	<i>[Signature]</i>	SHEET 3 OF 4	
DATE	10.04.06	TITLE	
		LIGHT LID SHORT BASKET	
		NTS	

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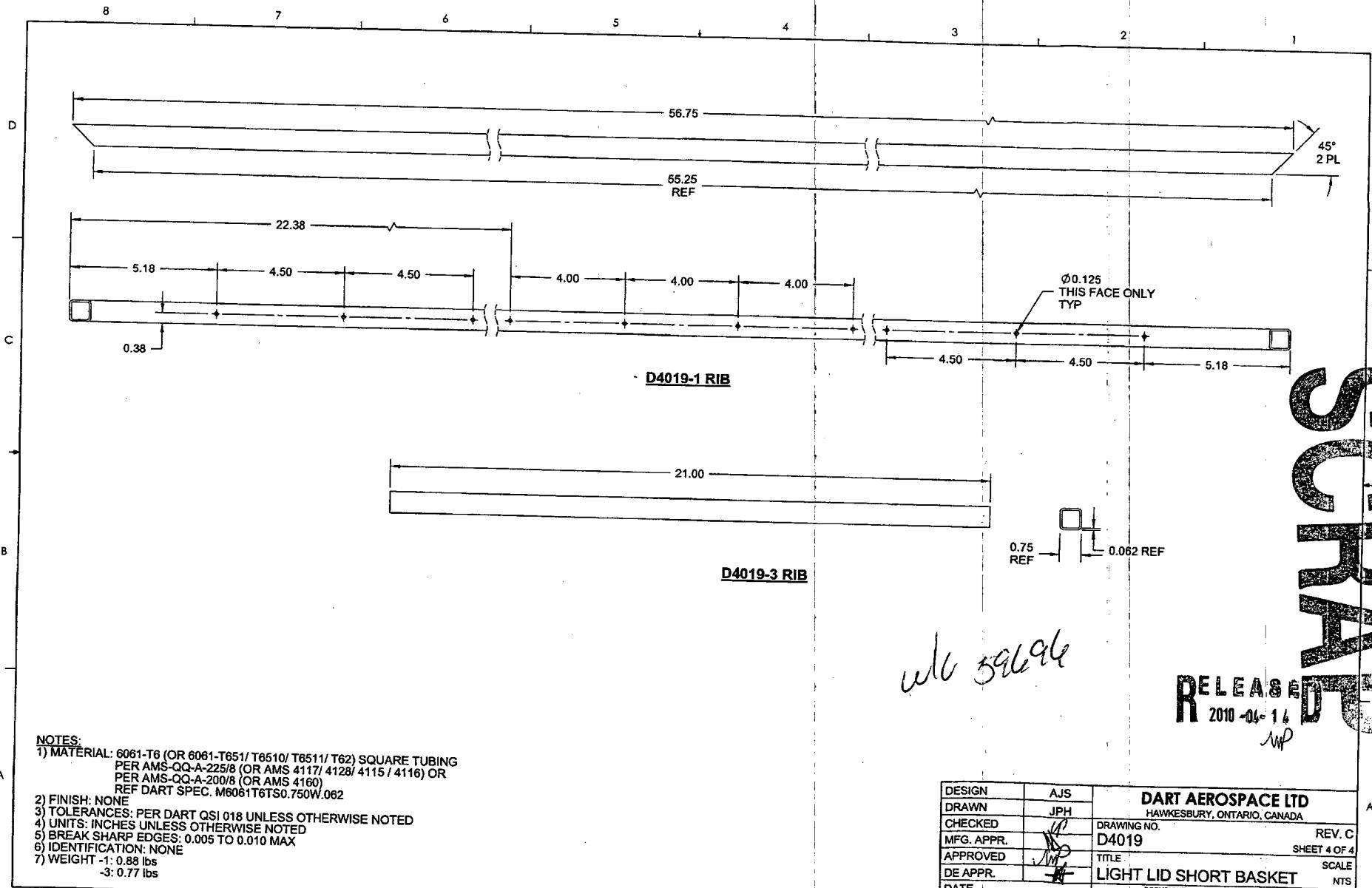
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2010-06-16
[Signature]

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MFG. APPR.		REV. C	
APPROVED		D4019	
DE APPR.		SHEET 4 OF 4	
DATE	10.04.06	TITLE	LIGHT LID SHORT BASKET
		SCALE	NTS

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